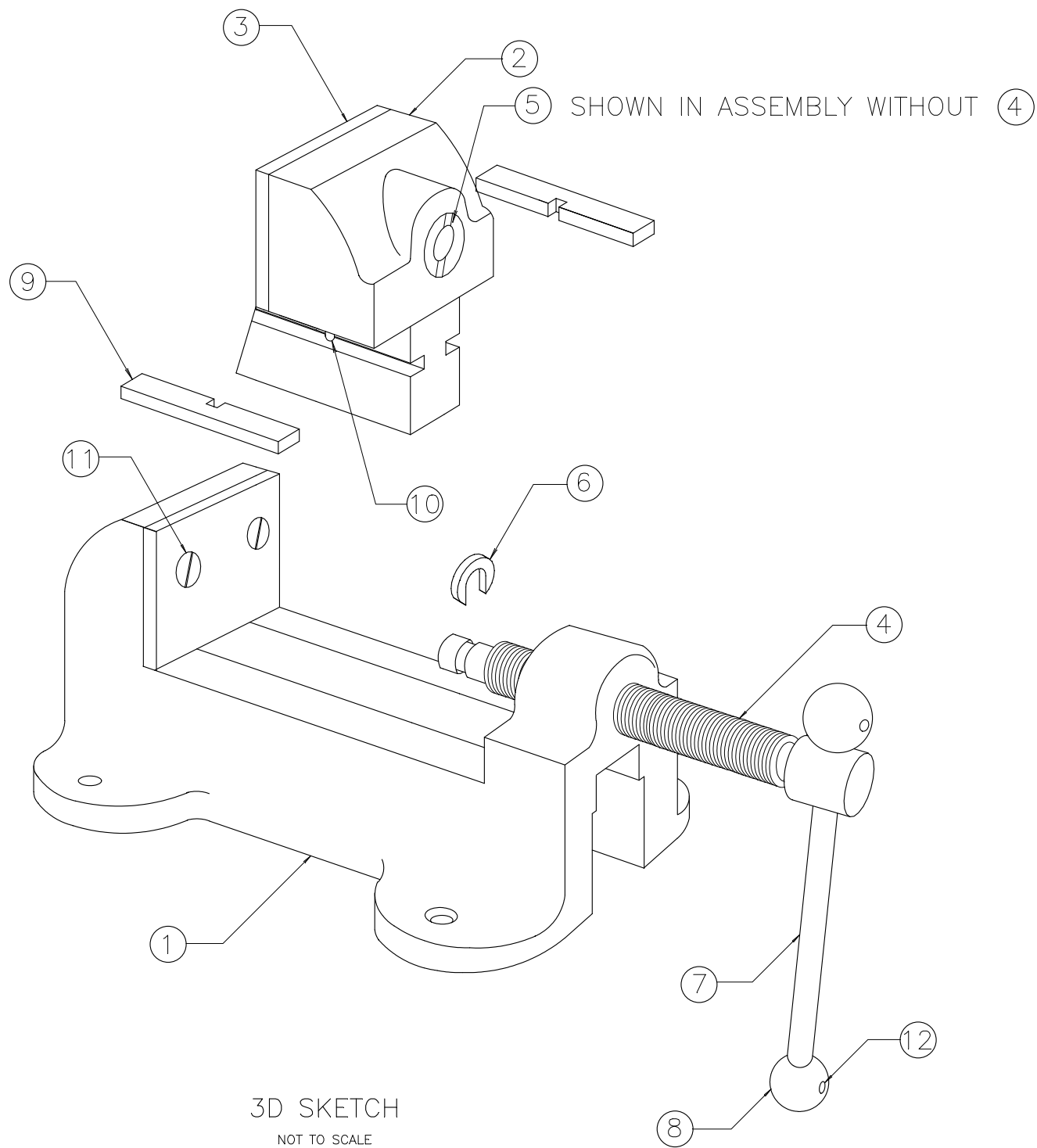
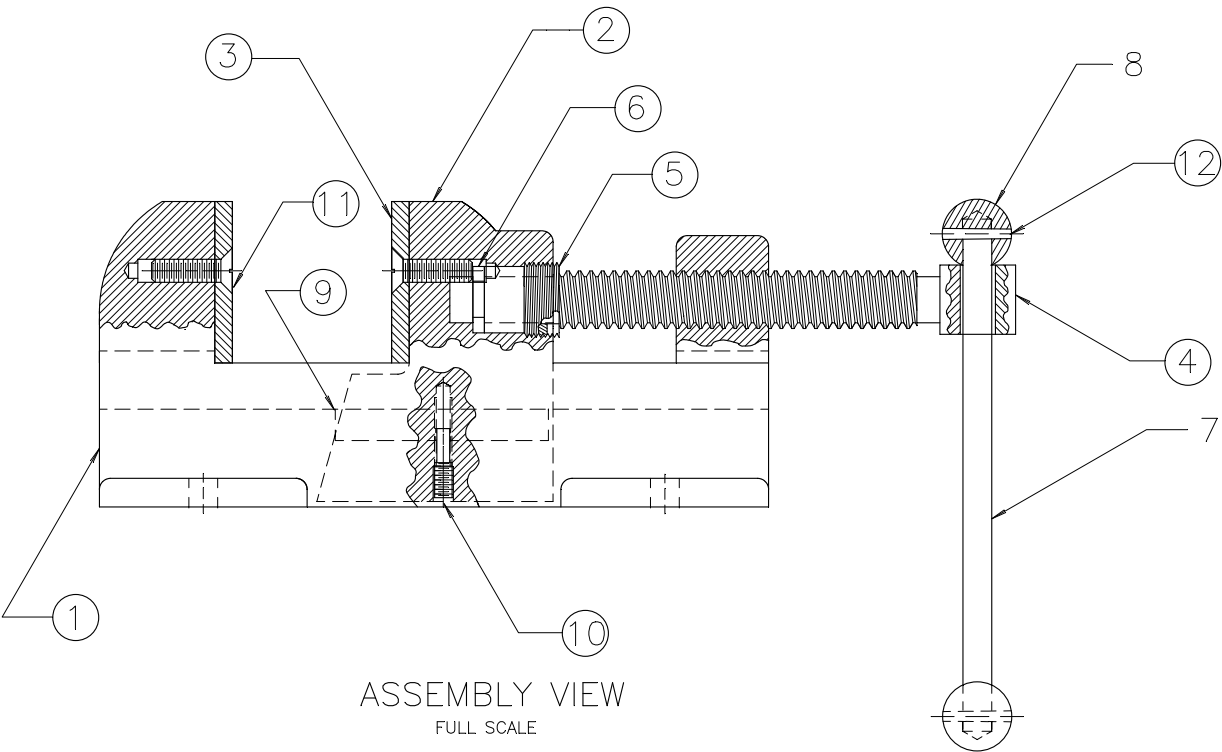




3D SKETCH
NOT TO SCALE



ASSEMBLY VIEW
FULL SCALE

PART NO.	DESCRIPTION	REQD	MATERIAL
1	BASE	1	CI
2	SLIDING JAW	1	CI
3	JAW PLATE	2	SAE #3140
4	WISE SCREW	1	SAE #3140
5	COLLAR	1	SAE #1020
6	SPECIAL KEY	1	SAE #1020
7	HANDLE ROD	1	CRS
8	HANDLE BALL	2	SAE #1020
9	SLIDE KEY	2	SAE #1020
10	SET SCREW	2	SAE #1016
11	FLAT HEAD MACHINE SCREW	4	STOCK
12	TAPER PIN	2	STOCK

30–275 MACHINIST VISE

TOLERANCES		REVISIONS			30–275 MACHINIST VISE		
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE: ANGULAR ± 0°30' LINEAR .X = ± .1 IN. .XX = ± .03 IN. .XXX = ± .010 IN.		NO.	DATE	BY	CASTING AND MACHINING DWG.		
		1					
		2					
		3					
		4					
					DATE: NOVEMBER 1, 2001	SCALE: FULL	MATERIAL: AS NOTED
					DRAWN BY: JENNIFER BANKER	SHEET 1 OF 2	